Motion-blur-free LCD for high-resolution virtual reality displays

Fangwang Gou (SID Student Member) Haiwei Chen (SID Student Member) Ming-Chun Li Seok-Lyul Lee (SID Fellow) Shin-Tson Wu (SID Fellow) **Abstract** — A new liquid crystal display device with fast response time, high transmittance, and low voltage for virtual reality is reported. When driven at 90 Hz with 17% duty ratio, the motion picture response time is 1.5 ms, which is comparable with cathode-ray tube, leading to indistinguishable motion blur. Moreover, this device enables high-resolution density because only one thin-film transistor per pixel is needed and it has a built-in storage capacitor.

Keywords — vertical alignment, fringe-field switching (FFS), liquid crystal displays (LCDs), virtual reality. DOI # 10.1002/jsid.662

1 Introduction

The recent rapid growth of virtual reality (VR) head mounted displays has triggered an urgent need for display devices with high-resolution density and fast response time.^{1,2} In a VR system, a lens is used to magnify the displayed images. Thus, if the display resolution density is inadequate, the observer will see the screen door effect. In order to achieve field of view $>70^{\circ}$ and to minimize the screen door effect, VR displays require resolution density over 2000 pixels per inch. At this stage, such a high pixels per inch can be achieved by silicon-based organic light-emitting diode (OLED) microdisplays³ and by some liquid crystal display (LCD) panels fabricated with glass-based process and special pixel design.⁴ In general, OLED is a current-driven device, and it requires three to four thin-film transistors (TFTs) and two capacitors per pixel. On the other hand, LCD is voltage driven, and it only requires one switching TFT and one storage capacitor per pixel. Thus, LCD has potential to achieve higher resolution density than OLED for VR applications. However, traditional LCD modes, such as in-plane switching and fringe-field switching (FFS), suffer from slow response time, which results in motion blurs.

To speed up the response time, one approach is to use a low viscosity liquid crystal (LC) material with an ultra-thin cell gap.⁵ On the device side, triode approach^{6–8} achieves fast rise time and decay time, but it requires two TFTs per pixel and the transmittance is compromised.

In this paper, we report a hole-type vertical alignment (VA)-FFS mode, which is driven by the longitudinal field and the fringing field. The top substrate has a common electrode, while the bottom substrate consists of FFS structure, but with etched rounded-square hole patterns on the pixel electrode. The motion picture response time

(MPRT) is 1.5 ms at 90 Hz with 17% duty ratio, leading to indistinguishable motion picture blur. Besides, our device enables a high aperture ratio because only one TFT is needed per pixel while the bottom FFS electrodes have built-in storage capacitors. As a result, high resolution is achievable. This device is attractive for the emerging VR display applications.

2 Motion picture response time

Our human eyes are always moving when we track moving objects on a display. However, in a sample-and-hold-type display such as TFT-LCDs and TFT-OLEDs, the image is hold on by TFTs in a given frame time and jumps to a different position in the next frame. As a result, the moving objects will be blurred across our retina. The perceived motion blur can be quantified by MPRT^{9,10}:

$$\mathrm{MPRT} \approx \sqrt{T_{\mathrm{LC}}^{2} + \left(0.8T_{f}\right)^{2}}.$$
 (1)

Here, $T_{\rm LC}$ is the LC response time and T_f is the TFT frame time (unit: ms), which is the inverse of frame rate (f, unit: Hz):

$$f = 1000/T_f.$$
 (2)

To minimize image blur, MPRT should be less than 1.5 ms, like the impulse-type display cathode-ray tube (CRT). By achieving this goal, we can decrease LC response time and increase frame rate. Figure 1 shows a plot of MPRT versus LC response time at different frame rates. At a given frame rate, say f = 90 Hz, we find that MPRT decreases as the LC response time decreases, but it saturates when LC response time $T_{\rm LC} \approx 2$ ms. Even if LC response time is zero

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FIGURE 1 — Motion picture response time (MPRT) as a function of liquid crystal (LC) response time with different frame rates.

 $(T_{\rm LC} = 0 \text{ ms})$, the MPRT is still as slow as 8.89 ms. This happens to OLED as well. Another trend we can see from Fig. 1 is that as frame rate increases, MPRT decreases. When f = 480 Hz and $T_{\rm LC} \approx 2$ ms, the average MPRT ≈ 2.88 ms, which is still too slow. Moreover, for a high-resolution LCD, for example, 4K2K, operating at 480 Hz frame rate would demand a very short TFT charging time (1.08 µs). This is technically challenging by itself.

A simpler way to reduce MPRT is through backlight modulation.¹¹ Figure 2 illustrates the scan signal timing diagram with backlight modulation. In one frame time, the backlight remains off during gate line scanning and LC transition time and then is turned on when all of the pixels have fully reached their targeted gray levels. As a result, the initial slow transition part of LC is obscured by the delayed backlight, which effectively suppresses the sample-and-hold effect. Such an operation mechanism is similar to impulse driving of CRT. The ratio of backlight turn-on time to one frame time is defined as duty ratio, and it satisfies



 $\ensuremath{\textit{FIGURE 2}}$ — The schematic of the data address sequence with backlight modulation.

$$T_f \times \mathrm{DR} = T_f - T_g - T_{\mathrm{LC}},\tag{3}$$

where $T_{\rm g}$ is the gate scan time. Therefore, MPRT can be simplified as

$$MPRT \approx 0.8 \times (T_f - T_g - T_{LC}). \tag{4}$$

For a TFT-LCD with ~2000 gate scan lines, T_g takes 5~7 ms. In order to obtain MPRT less than 1.5 ms, we can calculate the backlight modulation duty ratio and the remaining time duration for the LC to respond. Results are plotted in Fig. 3. As the duty ratio decreases, MPRT (blue lines) decreases almost linearly, and it leaves more time in each frame for LC (black lines) to drive. The red dashed lines represent the targeted MPRT = 1.5 ms. If a display is driven at f = 90 Hz $(T_f = 11.11 \text{ ms})$, then in order to obtain MPRT $\leq 1.5 \text{ ms}$, the duty ratio should be kept below 0.17. Under such condition, using Eq. (3), we obtain $T_{\rm LC}$ = 4.24 ms. Also from Fig. 3, if we increase frame rate to f = 120 Hz ($T_f = 8.33$ ms), then the required duty ratio is less than 0.22, and the remaining time duration for the LC to respond is only 1.50 ms, which is challenging for traditional LCD modes such as FFS and inplane switching. Moreover, if the backlight turns on before all pixels finish their transitions, nonuniform motion blur will be seen in the whole display area.¹² To mitigate the LC's requirement for fast response time at higher frame rate, a low backlight duty ratio is preferred, but the major trade-off is decreased brightness. To remedy the decreased brightness, we could increase the driving current of the LED backlight or use a more efficient backlight.

3 Results and discussions

3.1 Device structure

To achieve fast response time, we proposed a hole-type VA-FFS structure as illustrated in Fig. 4(a) and 4(b). On the top substrate, it has a planar common electrode grounded at



FIGURE 3 — The motion picture response time (MPRT, blue) and liquid crystal response time (LCRT, black) as a function of duty ratio with $T_g = 5$ ms. The red dashed lines represent MPRT = 1.5 ms.



FIGURE 4 — (a) Device structure of the proposed hole-type vertical alignment–fringe-field switching cell and (b) top view of the pixel electrode.

V = 0. On the bottom substrate, a passivation layer is sandwiched between a pixel electrode layer and a planar common electrode layer, which is similar to the fringing field switching electrode configuration. The difference is that the pixel electrode layer is patterned with roundedsquare holes, and LC with negative dielectric constant ($\Delta \varepsilon < 0$) is initially in VA. The LC material we used for simulation is ZOC-7003 (JNC, Japan) and its $\Delta \varepsilon = -4$.¹³ Figure 4(b) shows the patterns and dimensions of the holes.



 $FIGURE\,5$ — Transmittance (upper) and cross-sectional view of simulated liquid crystal director distributions (lower) of the vertical alignment–fringe-field switching cell at 7 $V_{rms}.$

After optimization, we chose the electrode gap $g = 3 \ \mu m$ and electrode width $w = 4 \ \mu m$ for further calculations.

3.2 Voltage-dependent transmittance

To achieve high transmittance and good dark state for wideview purpose, the LC cell is sandwiched between two circular polarizers and a set of compensation films. When the voltage is not present, all the LC directors are vertically aligned (pre-tilt angle = 0°). The light passing through the LC layer experiences no phase retardation and is blocked by the crossed circular polarizers, leading to an excellent dark state. As the voltage exceeds a threshold, the LC directors are reoriented by the vertical field outside the hole area and the fringing field surrounding the hole area. Similar to



FIGURE 6 — Top view of (a) simulated liquid crystal director distributions and on-state transmittance profiles of the vertical alignment–fringe-field switching cell with crossed (b) linear polarizers and (c) circular polarizers, at $V_{\rm on}$ = 7 V_{rms}.

patterned VA mode,¹⁴ the oblique component of the fringing field prevents LC directors from reorienting randomly even though the pre-tilt angle is 0°. Figure 5 depicts the transmittance (upper) and cross-sectional view of LC director distributions (lower) at a voltage-on state (7 V_{rms}). Because of symmetry, the LC directors at the center of the square holes and the pixel electrodes do not reorient (if the voltage is not too high), which function as standing walls to provide strong restoring force for improving decay time.^{15,16} However, these vertical standing walls decrease the transmittance as shown in Fig. 5; thus, their dimensions should be optimized. Also through simulation, we found that the pixel electrode with rounded-square holes exhibits similar performance with circular or square holes,¹⁷ indicating that our VA-FFS mode enables a relatively large fabrication tolerance.

From the top view of LC director distribution shown in Fig. 6(a), we can see that the LC directors inside the hole area are primarily affected by the symmetric fringing fields so that they are radially distributed. However, on top of

pixel electrodes, the LC directors are influenced by both longitudinal and fringing fields. Because of these spatially nonuniform LC reorientations, crossed circular polarizers are preferred to achieve high transmittance. Figure 6(b) and 6(c) illustrates the top view of transmittance profiles with crossed linear polarizers and circular polarizers. For linear polarizers, the light transmitting through the first polarizer experiences no phase retardation if the LC directors distributed along the transmission axis of linear polarizer. As a result, the light will be blocked by the analyzer, leading to transmittance dead zone. In the case of crossed circular polarizers, the circularly polarized light is independent of the LC director's orientation angle; thus, a higher transmittance is achieved.

Figure 7 depicts the simulated voltage–transmittance curves of our optimized VA-FFS cell at $\lambda = 450, 550, \text{ and } 650 \text{ nm}$. By using circular polarizers, the peak transmittance can reach 85% at 7 V_{rms} for $\lambda = 550 \text{ nm}$, which is comparable with the two-domain FFS mode using negative $\Delta \varepsilon$ LC (~85%).¹⁸



FIGURE 7 — Simulated voltage–transmittance curves of the proposed vertical alignment–fringe-field switching cell at the specified wavelengths; $d = 3.5 \ \mu m$, $w = 4 \ \mu m$, and $g = 3 \ \mu m$.



FIGURE 9 — Simulated contrast ratio (CR) of vertical alignment–fringefield switching liquid crystal display as a function of the full width at half maximum (FWHM) of directional backlight.



FIGURE 8 — Simulated isocontrast contours (a) with conventional backlight and (b) with directional backlight and compensation films. The full width at half maximum of the directional backlight is 20° (+ $10^{\circ}/-10^{\circ}$).



FIGURE 10 — (a) The gray-to-gray response time of the hole-type vertical alignment–fringe-field switching mode. (b) Motion picture response time (MPRT) at f = 90 Hz with duty ratio = 0.17, $T_{\rm g} = 5$ ms.

To widen the viewing angle of an LCD, compensation films together with a directional backlight and a weak diffusive film can be employed.^{19,20} In our simulation, we used the compensation scheme proposed by Ge *et al.*²¹ The phase retardation from the LC layer is partially compensated by a negative C-plate, and the residual phase retardation is compensated by a biaxial film. The parameters of the negative C-plate and biaxial plate are as follows: $n_{\rm e}$, _C = 1.5902, $n_{o,C}$ = 1.5866, $n_{x,B}$ = 1.5028, $n_{y,B}$ = 1.5000, $n_{z,R}$ $_{\rm B}$ = 1.5018, $d_{\rm C}$ = 21.4 µm, and $d_{\rm B}$ = 74.0 µm. For the directional backlight, it has a symmetrical round luminance cone of $\pm 10^{\circ}$, which means the full width at half maximum (FWHM) of the angular luminance distribution is 20° (+ 10° / -10°) in all directions. Figure 8(a) and 8(b) depicts the calculated isocontrast contour of hole-type VA-FFS LCD with the conventional backlight and directional backlight, respectively. For the conventional backlight case, the maximum contrast ratio is CR \approx 5000:1, and a contrast ratio over 200:1 covers ~80° viewing cone. By employing the directional backlight, a contrast ratio over 4500:1 is expanded to almost the entire viewing cone.

Figure 9 shows the maximum and average contrast ratios as a function of the FWHM of the directional backlight. As the FWHM decreases, the maximum contrast ratio increases linearly first and then saturates at FWHM $\approx 8^{\circ} (+4^{\circ}/-4^{\circ})$.

In addition to wide view, gamma shift is another important concern for display devices. To quantitatively evaluate the offaxis image quality, an off-axis image distortion index (D) defined in previous study²² is used. When D < 0.2, the image distortion is indistinguishable by the human eye. With the directional backlight (FWHM = 20°) and diffusive film, we could achieve D = 0.064. Besides, the diffusive film could be replaced by a quantum dot array to widen the viewing angle while keeping a wide color gamut.²³

3.3 Response time

To obtain MPRT, first we calculate the gray-to-gray response time of our VA-FFS cell. We divided the

voltage-transmittance curve at $\lambda = 550$ nm into 256 gray levels and calculated the response time between different gray levels. The response time is defined as the time interval between 10% and 90% transmittance change. Results are shown in Fig. 10(a). By applying overdrive and undershoot driving scheme,²⁴ the average gray-to-gray response time is 2.26 ms and the slowest LC response time $T_{\rm LC}$ = 4.07 ms. From the aforementioned discussion in Section 2 that in order to obtain MPRT \leq 1.5 ms at f = 90 Hz, $T_{\rm LC}$ should be less than 4.24 ms with duty ratio = 0.17. The final MPRT is 1.5 ms as shown in Fig. 10(b), indicating that our VA-FFS mode can achieve indistinguishable motion blur. If we further increase frame rate to 120 Hz with the same duty ratio, the MPRT will decrease to 1.13 ms, and the slowest LC response time should be less than 1.92 ms. To do so, we could employ an LC material with higher Δn and lower viscosity. However, the latter may lead to a smaller $\Delta \varepsilon$, which in turn results in slightly higher on-state voltage.

4 Conclusion

Our proposed hole-type VA-FFS mode exhibits several attractive properties: peak transmittance > 85% and low operation voltage (7 $V_{\rm rms}$) by using circular polarizers and potentially high-resolution density (single TFT per pixel). By driving at 90 Hz frame rate and decreasing the duty ratio to 17%, we obtained MPRT = 1.5 ms, which is comparable with CRT. Potential application of our VA-FFS for the wearable VR displays is foreseeable.

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